CMOS 16-Bit Microcontrollers

TMP95CS54F

1. **Outline and Features**

TMP95CS54 is a high-speed 16-bit microcontroller designed for the control of various mid- to largescale equipment.

TMP95CS54 comes in a 100-pin flat package.

Listed below are the features.

- (1) High-speed 16-bit CPU (900/H CPU)
 - Instruction mnemonics are upward-compatible with TLCS-90/900
 - 16 Mbytes of linear address space
 - General-purpose registers and register banks
 - 16-bit multiplication and division instructions; bit transfer and arithmetic instructions
 - Micro DMA: Four-channels (667 ns/2 bytes at 24 MHz)
- Minimum instruction execution time: 167 ns (at 24 MHz) (2)
- Built-in RAM: 2 Kbytes (3) Built-in ROM: 64 Kbyte
- (4) External memory expansion
 - Expandable up to 16 Mbytes (shared program/data area)
 - External data bus width select pin $(AM8/\overline{16})$
 - Can simultaneously support 8/16-bit width external data bus
 - · · · Dynamic data bus sizing
- (5) 8-bit timers: 8 channels
 - With event counter function: 2 channels
- (6) 16-bit timer/event counter: 2 channels

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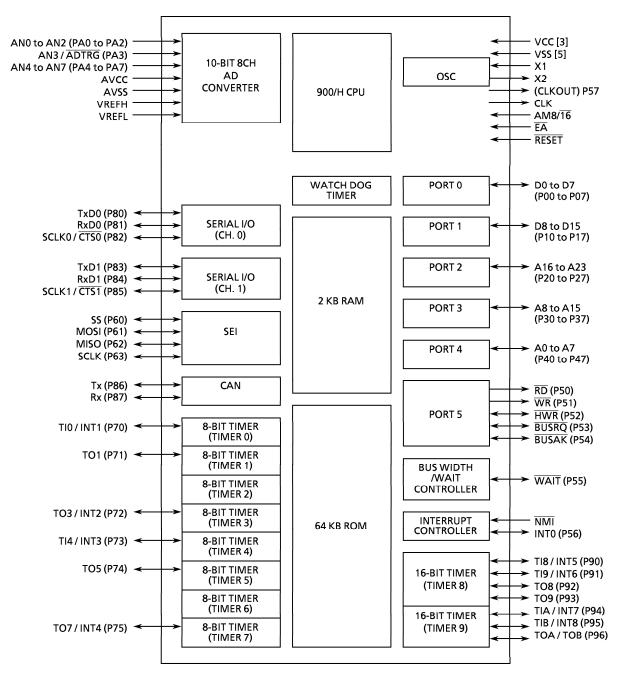
 The information contained herein is subject to change without notice.

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- (7) General-purpose serial interface: 2 channels
- (8) Serial Expansion Interface: 1 channel
- (9) CAN Controller: 1 channel
- (10) 10-bit AD converter: 8 channels
- Watchdog timer (11)
- (12) Bus width/wait controller: 4 blocks
- (13) Interrupts: 47 interrupts
 - 9 CPU interrupts: Software interrupt instruction and illegal instruction
 - 28 internal interrupts:
 10 external interrupts:

 Seven selectable priority levels
- (14) Input/output ports: 81 pins
- Standby mode (15)
 - Four HALT modes: RUN, IDLE2, IDLE1, STOP
- (16) Operating voltage
 - $V_{CC} = 4.7 \text{ to } 5.3 \text{ V}$
- (17) Package
 - P-LQFP100-1414-0.50D

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Note: After a reset, functions in parentheses () are selected for the shared pins.

Figure 1.1 TMP95CS54 Block Diagram

2. Pin Assignment and Pin Functions

This section shows the TMP95CS54F pin assignment, and the names and an outline of the functions of the input/output pins.

2.1 Pin Assignment Diagram

Figure 2.1.1 is a pin assignment diagram for TMP95CS54F.

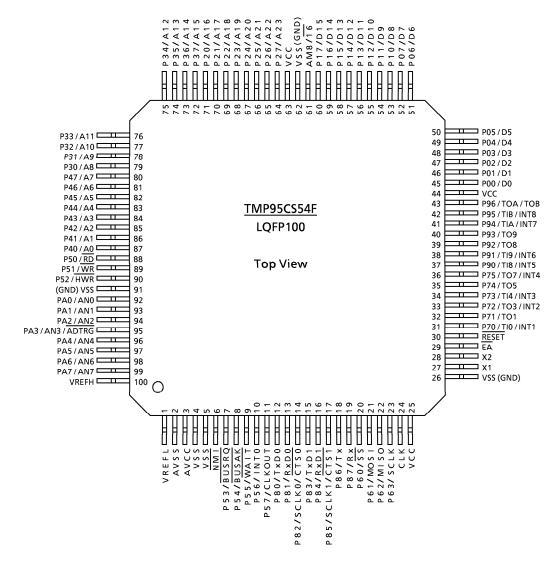


Figure 2.1.1 Pin Assignment Diagram (100-Pin LQFP)

2.2 Pin Names and Functions

Table 2.2.1 shows the names and functions of the input/output pins.

Table 2.2.1 Pin Names and Functions (1/4)

Pin Name	Number of Pins	Input/Output	Function
P00 to P07	8	Input/output	Port 0: I/O port. Input or output specifiable in units of bits
/ D0 to D7		Input/output	Data: Data bus 0 to 7
P10 to P17	8	Input/output	Port 1: I/O port. Input or output specifiable in units of bits
/ D8 to D15		Input/output	Data: Data bus 8 to 15
P20 to P27	8	Input/output	Port 2: I/O port. Input or output specifiable in units of bits
/ A16 to A23		Output	Address: Address bus 16 to 23
P30 to P37	8	Input/output	Port 3: I/O port. Input or output specifiable in units of bits
/ A8 to A15		Output	Address: Address bus 8 to 15
P40 to P47	8	Input/output	Port 4: I/O port. Input or output specifiable in units of bits
/ A0 to A7		Output	Address: Address bus 0 to 7
P50	1	Output	Port 50: Output-only port
/ RD		Output	Read: Outputs strobe signal to read external memory (setting P5
			<P50> = 0 and P5FC $<$ P50F> = 1 outputs strobe signal at all read
			timings)
P51	1	Output	Port 51: Output-only port.
/WR		Output	Write: Outputs strobe signal to write data on pins D0 to D7
P52	1	Input/output	Port 52: I/O port (with built-in pull-up resistor)
/ HWR		Output	Upper write: Outputs strobe signal to write data on pins D8 to D15
P53	1	Input/output	Port 53: I/O port (with built-in pull-up resistor)
/ BUSRQ		Input	Bus request: Input pin to request external bus release
P54	1	Input/output	Port 54: I/O port (with built-in pull-up resistor)
/ BUSAK		Output	Bus acknowledge: Output pin to acknowledge that CPU received
			BUSRQ and released external bus.
P55	1	Input/output	Port 55: I/O port (with built-in pull up resistor)
/WAIT		Input	Wait: Bus wait request pin for CPU (Effective when 1 WAIT + N mode,
			or 0 + NWAIT mode. Set using bus width/wait control register.)
P56	1	Input/output	Port 56: I/O port (with built-in pull-up resistor)
/INT0		Input	Interrupt request pin 0: Interrupt request pin with programmable
			level/rising edge.

Table 2.2.1 Pin Names and Functions (2/4)

Pin Name	Number of Pins	Input/Output	Function
P57	1	Output	Port 57: Output-only port (with built-in pull-up resistor)
/ CLKOUT		Output	CLKOUT output: Outputs external clock divided by 6.
			Pulled up during reset.
P60	1	Input/output	Port 60: I/O port
/ SS		Input	SEI slave select input
P61	1	Input/output	Port 61: I/O port
/ MOSI		Input/output	SEI master output, slave input
P62	1	Input/output	Port 62: I/O port
/ MISO		Input/output	SEI master input, slave output
P63	1	Input/output	Port 63: I/O port
/ SCLK		Input/output	SEI clock input/output
P70	1	Input/output	Port 70: I/O port
/ TI0		Input	Timer input 0: Input pin for timer 0
/INT1		Input	Interrupt request pin 1: Rising-edge interrupt request pin
P71	1	Input/output	Port 71: I/O port.
/TO1		Output	Timer output 1: Output pin for timer 0 or 1
P72	1	Input/output	Port 72: I/O port
/TO3		Output	Timer output 3: Output pin for timer 2 or 3
/ INT2		Input	Interrupt request pin 2: Rising-edge interrupt request pin
P73	1	Input/output	Port 73: I/O port
/TI4		Input	Timer input 4: Input pin for timer 4
/INT3		Input	Interrupt request pin 3: Rising-edge interrupt request pin
P74	1	Input/output	Port 74: I/O port
/TO5		Output	Timer output 5: Output pin for timer 4 or 5
P75	1	Input/output	Port 75: I/O port
/TO7		Output	Timer output 7: Output pin for timer 6 or 7
/INT4		Input	Interrupt request pin 4: Rising-edge interrupt request pin
P80	1	Input/output	Port 80: I/O port (with built-in pull-up resistor)
/TxD0			Serial transmission data 0
P81	1	Input/output	Port 81: I/O port (with built-in pull-up resistor)
/ RxD0		Input	Serial receive data 0
P82	1	Input/output	Port 82: I/O port (with built-in pull-up resistor)
/SCLK0		Input/output	Serial clock input/output 0
/ CTSO		Input	Serial data ready to send 0 (Clear-to-send)

Table 2.2.1 Pin Names and Functions (3/4)

Pin Name	Number of Pins	Input/Output	Function
P83	1	Input/output	Port 83: I/O port (with built-in pull-up resistor)
/TxD1		Output	Serial transmission data 1
P84	1	Input/output	Port 84: I/O port (with built-in pull-up resistor)
/RxD1		Input	Serial receive data 1
P85	1	Input/output	Port 85: I/O port (with built-in pull-up resistor)
/SCLK1		Input/output	Serial clock input/output 1
/ CTS1		Input	Serial data ready to send 1 (Clear-to-send)
P86	1	Input/output	Port 86: I/O port (with built-in pull-up resistor)
/Tx		Output	CAN transmission data
P87	1	Input/output	Port 87: I/O port (with built-in pull-up resistor)
/Rx		Input	CAN receive data
P90	1	Input/output	Port 90: I/O port
/TI8		Input	Timer input 8: Input pin for timer 8
/INT5		Input	Interrupt request pin 5: Interrupt request pin with programmable
			rising/falling edge
P91	1	Input/output	Port 91: I/O port
/TI9		Input	Timer input 9: Input pin for timer 8
/INT6		Input	Interrupt request pin 6: Rising edge interrupt request pin
P92	1	Input/output	Port 92: I/O port
/TO8		Output	Timer output 8: Output pin for timer 8
P93	1	Input/output	Port 93: I/O port
/TO9		Output	Timer output 9: Output pin for timer 8
P94	1	Input/output	Port 94: I/O port
/TIA		Input	Timer input A: Input pin for timer 9
/INT7		Input	Interrupt request pin 7: Interrupt request pin with programmable rising/falling edge
P95	1	Input/output	Port 95: I/O port
/TIB		Input	Timer input B: Input pin for timer 9
/INT8		Input	Interrupt request pin 8: Rising edge interrupt request pin
P96	1	Input/output	Port 96: I/O port
/TOA		Output	Timer output A: Output pin for timer 9
/TOB		Output	Timer output B: Output pin for timer 9
PA0 to PA2	3	Input	Port A0 to A2: Input-only port
/ AN0 to AN2		Input	Analog input 0 to 2: AD converter input pins
PA3	1	Input	Port A3: Input-only port
/AN3		Input	Analog input 3: AD converter input pin
/ ADTRG		Input	External start trigger

Table 2.2.1 Pin Names and Functions (4/4)

Pin Name	Number of Pins	Input/Output	Function
PA4 to PA7	4	Input	Port A4 to A7: Input-only port
/ AN4 to AN7		Input	Analog input 4 to 7: AD converter input pins
NMI	1	Input	Non-maskable interrupt request pin: Interrupt request pin with
			programmable falling edge or both falling and rising edge
CLK	1	Output	Clock output: Outputs external clock divided by 4.
			Pulled up during reset.
ĒĀ	1	Input	External access: Connect to VCC.
AM8/ 16	1	Input	Address mode: External data bus width select pin
			Connect this pin to VCC. Data bus width at external access can be set by bus width/wait control register.
RESET	1	Input	Reset: Initializes TMP95CS54 (with built-in pull-up resistor)
VREFH	1	Input	Reference voltage input pin for AD converter (high)
VREFL	1	Input	Reference voltage input pin for AD converter (low)
AVCC	1		Power supply pin for AD converter: Connect to power supply
AVSS	1		GND pin for AD converter: Connect to GND
X1/X2	2	Input/output	Oscillator connecting pin
VCC	3		Power supply pin: Connect all VCC pins to power supply
VSS	5		GND pin: Connect all VSS pins to GND (0 V)

Note: Disconnect the pull-up resistors from pins other than RESET pin by software.

P57 and CLK pin are pulled-up only during reset.

3. Operation

The following describes block by block the functions and basic operation of TMP95CS54.

Notes and restrictions for each block are outlined in "7, Use Precautions and Restrictions" at the end of this manual.

3.1 CPU

TMP95CS54 incorporates a high-performance 16-bit CPU (900/H-CPU). For CPU operation, see the "TLCS-900/H CPU".

The following describes the unique functions of the CPU used in TMP95CS54; these functions are not covered in the TLCS-900/H CPU section.

3.1.1 Reset

When resetting the TMP95CS54 microcontroller, ensure that the power supply voltage is within the operating voltage range, and that the internal high-frequency oscillator has stabilized. Then hold the $\overline{\text{RESET}}$ input to low level for at least 10 system clocks (ten states: 0.83 μ s at 24 MHz).

When the reset is accepted, the CPU:

• Sets as follows the program counter (PC) in accordance with the reset vector stored at address FFFF00H - FFFF02H:

```
PC (7:0) ← value at FFFF00H address

PC (15:8) ← value at FFFF01H address

PC (23:16) ← value at FFFF02H address
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- Sets the stack pointer (XSP) to 100H.
- Sets bits <IFF2:0> of the status register (SR) to 111 (sets the interrupt level mask register to level 7).
- Sets the <MAX> bit of the status register to 1 (MAX mode). (Note: As this product does not support a MIN mode, don't write 0 to <MAX>.)
- Clears bits <RFP2:0> of the status register to 000 (sets the register bank to 0).

When reset is released, the CPU starts executing instructions in accordance with the program counter settings. CPU internal registers not mentioned above do not change when the reset is released. When the reset is accepted, the CPU sets internal I/O, ports, and other pins as follows.

- Initializes the internal I/O registers.
- Sets the port pins, including the pins that also act as internal I/O, to general-purpose input or output port mode.
- Pulls up the CLK pin to high level.

(Note: During reset, do not reduce the external voltage level as this can cause malfunction.)

3.2 Memory Map

Figure 3.2.1 shows the memory map and the access widths for the CPU addressing modes.

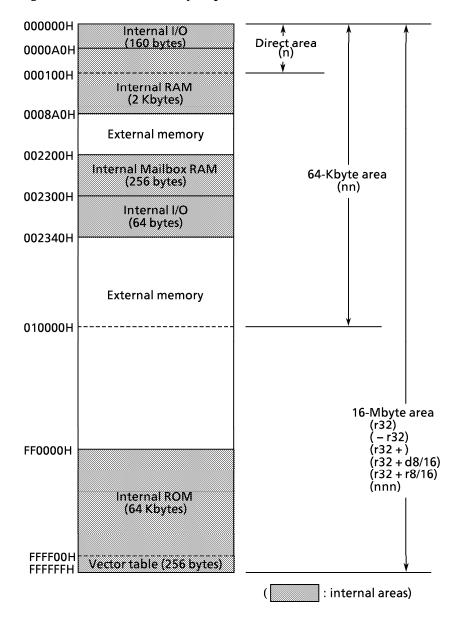


Figure 3.2.1 TMP95CS54 Memory Map

4. Electrical Characteristics

4.1 Absolute Maximum Ratings

Parameter	Symbol	Rating	Unit
Power Supply Voltage	V cc	- 0.5 to + 6.5	V
Input Voltage	V _{IN}	– 0.5 to Vcc + 0.5	V
Output current (total)	Σ l _{OL}	+120	mA
Output current (total)	Σ loh	– 120	mA
Power Dissipation (Ta = +85 °C)	P _D	600	mW
Soldering Temperature (10 s)	T _{SOLDER}	+260	°C
Storage Temperature	T _{STG}	- 65 to + 150	°C
Operating Temperature	T _{OPR}	- 40 to +85	°C

Note: The absolute maximum ratings are rated values which must not be exceeded during operation, even for an instant. Any one of the ratings must not be exceeded. If any absolute maximum rating is exceeded, a device may break down or its performance may be degraded, causing it to catch fire or explode resulting in injury to the user. Thus, when designing products which include this device, ensure that no absolute maximum rating value will ever be exceeded.

4.2 DC Electrical Characteristics

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85 ^{\circ}\text{C} \text{ (fc} = 8 \text{ to } 24 \text{ MHz)}$

(Typical values are for $Ta = +25^{\circ}C$, VCC = +5 V.)

Parameter	Symbol	Test Condition	Min	Max	Unit
Input Low Voltage (D0 to 15) Port 2 to A (except P56, P70, P72, P73, P75)	V _{IL} V _{IL1}		-0.3 -0.3	0.8 0.3 Vcc	V V
RESET, NMI, INTO to 4 EA, AM8/16 X1	V IL2 V IL3 V IL4		-0.3 -0.3 -0.3	0.25 Vcc 0.3 0.2 Vcc	
Input High Voltage (D0 to 15) Port 2 to A (except P56, P70, P72, P73, P75)	V _{IH} V _{IH1}		2.2 0.7 Vcc	Vcc + 0.3 Vcc + 0.3	V
RESET, NMI, INTO to 4 EA, AM8/16 X1	V _{IH2} V _{IH3} V _{IH4}		0.75 Vcc Vcc – 0.3 0.8 Vcc	Vcc + 0.3 Vcc + 0.3 Vcc + 0.3	V V V
Output Low Voltage	V OL	I _{OL} = 1.6 mA		0.45	V
Output High Voltage	V OH V OH1 V OH2	I _{OH} = - 400 μA I _{OH} = - 100 μA I _{OH} = - 20 μA	2.4 0.75 Vcc 0.9 Vcc		V V V
Darlington Drive Current (8 Output Pins max.)	IDAR	$V_{EXT} = 1.5 V$ R _{EXT} = 1.1 k Ω	– 1.0	- 3.5	mA
Input Leakage Current Output Leakage Current	_{LI} _{LO}	0.0≦ Vin≦ Vcc 0.2≦ Vin≦ Vcc – 0.2	0.02 (Typ) 0.05 (Typ)	±5 ±10	μ Α μ Α
Operating Current (NORMAL) RUN IDLE2 IDLE1	l cc	fc = 24 MHz	69 (Typ) 35 (Typ) 27 (Typ) 5 (Typ)	85 50 40 10	mA mA mA mA
STOP (Ta = - 40 to + 85 °C) (Ta = - 20 to + 70 °C)		0.2≦ Vin≦ Vcc – 0.2	0.5 (Typ)	100 50	μ Α μ Α
Power Down Voltage (at STOP, RAM Back up)	V _{STOP}	V _{IL2} = 0.2 Vcc, V _{IH2} = 0.8 Vcc	2.0	6.0	٧
Pull Up Registance	R _{RP}		45	160	k Ω
Pin Capacitance	C 10	fc = 1 MHz		10	рF
Schmitt Width RESET, NMI, INTO to 4	V _{TH}		0.4	1.0 (Typ)	٧

Note: $I_{\mbox{\scriptsize DAR}}$ guarantees up to eight pins from any output port.

Refer: I_{DAR} definition diagram.

4.3 AC Electrical Characteristics

 $Vcc = 4.7 \text{ to } 5.3 \text{ V, Ta} = -40 \text{ to } +85 ^{\circ}\text{C}$

(fc = 8 MHz to 24 MHz)

No.	Parameter	Symbol	Vari	able	24 N	/lHz	Unit
LINO.	raiametei	Syllibol	Min	Max	Min	Max	Onit
1	Oscillation cycle (= x)	tosc	42	125	42		ns
2	Clock pulse width	t _{CLK}	2.0x - 40		44		ns
3	A0 to 23 valid → Clock hold	t _{AK}	0.5x - 20		1		ns
4	Clock valid → A0 to 23 hold	t _{KA}	1.5x – 60		3		ns
5	A0 to 23 valid $\rightarrow \overline{RD}/\overline{WR}$ fall	t _{AC}	1.0x – 20		22		ns
6	$\overline{RD}/\overline{WR}$ rise \rightarrow A0 to 23 hold	t _{CA}	0.5x - 20		1		ns
7	A0 to 23 valid \rightarrow D0 to 15 input	t _{AD}		3.5x – 40		107	ns
8	\overline{RD} fall \rightarrow D0 to 15 input	t _{RD}		2.5x – 45		60	ns
9	RD low pulse width	t _{RR}	2.5x - 40		65		ns
10	$\overline{\text{RD}}$ rise \rightarrow D0 to 15 hold	t _{HR}	0		0		ns
11	WR low pulse width	t _{WW}	2.5x - 40		65		ns
12	D0 to 15 valid $\rightarrow \overline{WR}$ rise	t _{DW}	2.0x - 40		44		ns
13	WR rise →D0 to 15 hold	t _{WD}	0.5x - 10		11		ns
14	A0 to 23 valid $\rightarrow \overline{\text{WAIT}}$ input $\binom{1 \text{ WAIT}}{+ \text{ n mode}}$	t _{AW}		3.5x - 90		57	ns
	A0 to 23 valid $\rightarrow \overline{\text{WAIT}}$ input $\begin{pmatrix} 0 + \eta \text{ WAIT} \\ \text{mode} \end{pmatrix}$	t _{AW}		1.5x – 40		23	ns
15	$\overline{\text{RD}}/\overline{\text{WR}} \text{ fall} \rightarrow \overline{\text{WAIT}} \text{ hold} \qquad \begin{pmatrix} 1 \text{ WAIT} \\ + \text{ n mode} \end{pmatrix}$	t _{CW}	2.5x + 0		105		ns
	$\overline{\text{RD}}/\overline{\text{WR}} \text{ fall } \rightarrow \overline{\text{WAIT}} \text{ hold} \qquad \begin{pmatrix} 0 + \eta \text{ WAIT} \\ \text{mode} \end{pmatrix}$	t _{CW}	0.5x + 0		21		ns
16	WR rise→ PORT valid	t _{CP}		200		200	ns

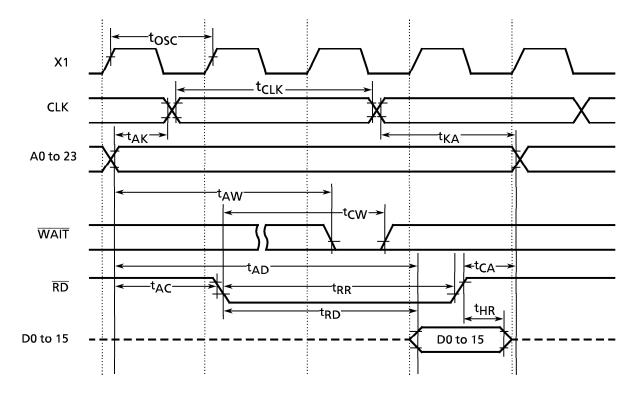
AC measuring conditions

• Output level: High 2.2 V/Low 0.8 V, CL = 50 pF

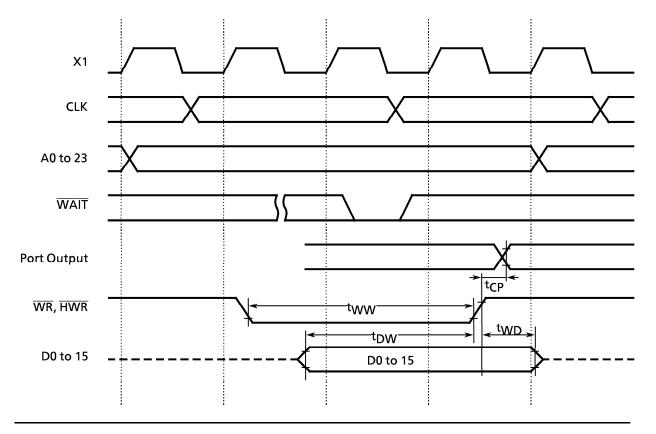
• Input level: High 2.4 V / Low 0.45 V (D0 to D15)

High $0.8 \times Vcc / Low 0.2 \times Vcc$ (except for D0 to D15)

(1) Read cycle



(2) Write cycle



4.4 Serial Channel Timing

(1) I/O interface mode

① SCLK input mode

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85^{\circ}\text{C} \text{ (fc} = 8 \text{ to } 24 \text{ MHz)}$

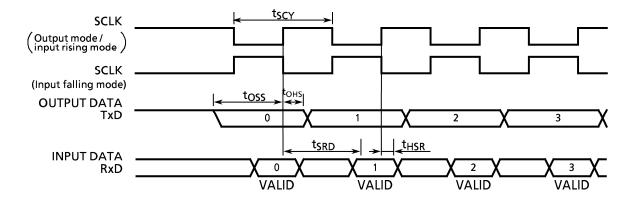
Davie we est an	Cala al	Variable		24 MHz		Unit
Parameter	Symbol	Min	Max	Min	Max	Unit
SCLK cycle	t _{SCY}	16x		0.667		μS
Output Data → SCLK rise/fall*	t _{OSS}	t _{SCY} /2 – 5x – 50		75		ns
SCLK rise/fall* → Output Data hold	t _{OHS}	5x – 100		108		ns
SCLK rise/fall* → input data hold	t _{HSR}	0		0		ns
SCLK rise/fall* → valid data input	t _{SRD}		t _{SCY} – 5x – 100		358	ns

^{*)} SCLK rise/fall: In SCLK rising edge mode, SCLK rising edge timing; in SCLK falling edge mode, SCLK falling edge timing

② SCLK output mode

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85^{\circ}\text{C (fc} = 8 \text{ to } 24 \text{ MHz)}$

Parameter	Cumbal	Variable		24 MHz		Unit
Farameter	Symbol	Min	Max	Min	Max	Offic
SCLK cycle (programmable)	t _{SCY}	16x	8192x	0.667	341.3	μS
Output Data \rightarrow SCLK rising edge	toss	t _{SCY} – 2x – 150		433		ns
SCLK rising edge \rightarrow Output Data hold	t _{OHS}	2x - 80		3		ns
SCLK rising edge → Input Data hold	t _{HSR}	0		0		ns
SCLK rising edge → valid data input	t _{SRD}		t _{SCY} – 2x – 150		433	ns



(2) UART mode (SCLK0 to 1 external input)

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85^{\circ}\text{C} \text{ (fc} = 8 \text{ to } 24 \text{ MHz)}$

Parameter	Cumahal	Vari	able	24 N	Unit	
Parameter	Symbol	Min	Max	Min	Max	Unit
SCLK cycle	t _{SCY}	4x + 20		187		ns
Low-level SCLK pulse width	t _{SCYL}	2x + 5		88		ns
High-level SCLK pulse width	t _{SCYH}	2x + 5		88		ns

4.5 AD Conversion Characteristics

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85^{\circ}\text{C} \text{ (fc} = 8 \text{ to } 24 \text{ MHz)}$

Parameter		Symbol	Test Conditions	Min	Тур.	Max	Unit
AD analog reference s	upply voltage (+)	V _{REFH}		Vcc – 0.2		Vcc	
AD analog reference s	upply voltage (–)	V _{REFL}		Vss		Vss + 0.2	
Analog reference volta	age	AV _{CC}		Vcc – 0.2		Vcc	V
Analog reference voltage		AVSS		Vss		Vss + 0.2	
Analog input voltage		V _{AIN}		V_{REFL}		V_{REFH}	
Analog reference	<vrefon> = 1</vrefon>	I _{REF}	Vcc = 4.7 to 5.3 V			3.7	mA
voltage supply current	< VREFON > = 0	- INE	Vcc = 4.7 to 5.3 V		0.02	5.0	μΑ
Total tolerance (excludes quantization	Total tolerance (excludes quantization error)		Vcc = 4.7 to 5.3 V		± 1	± 3	LSB

Note 1: 1LSB = $(V_{REFH} - V_{REFL}) / 2^{10} [V]$

Note 2: Power supply current I_{CC} from the VCC pin includes the power supply current from the AVCC pin.

4.6 Event Counter (External Input Clocks: TI0, TI4, TI8, TI9, TIA, TIB)

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85^{\circ}\text{C} \text{ (fc} = 8 \text{ to } 24 \text{ MHz)}$

Do no monton	Cumbal	Variable		24 MHz		Unit
Parameter	Symbol	Min	Max	Min	Max	Unit
External input clock cycle	t _{VCK}	8x + 100		433		ns
External low-level input clock pulse width	t _{VCKL}	4x + 40		207		ns
External high-level input clock pulse width	t _{VCKH}	4x + 40		207		ns

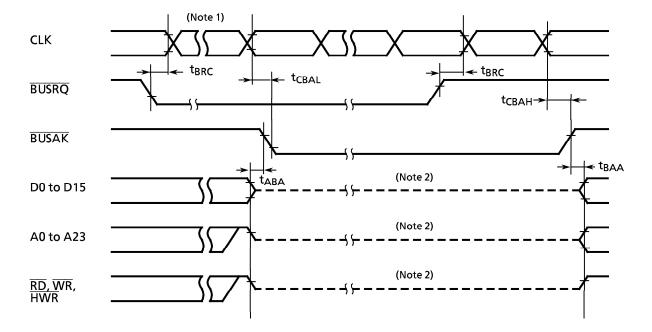
4.7 Interrupt Operation

 $Vcc = 4.7 \text{ to } 5.3 \text{ V}, Ta = -40 \text{ to } +85^{\circ}\text{C} \text{ (fc} = 8 \text{ to } 24 \text{ MHz)}$

Parameter	Symbol	Variable		24 MHz		Unit
		Min	Max	Min	Max	Unit
NMI, INTO to 4 low-level pulse width	t _{INTAL}	4x		167		ns
NMI, INTO to 4 high-level pulse width	t _{INTAH}	4x		167		ns
INT5 to INT8 low-level pulse width	t _{INTBL}	8x + 100		433		ns
INT5 to INT8 high-level pulse width	t _{INTBH}	8x + 100		433		ns

4.8 Bus Request/Bus Acknowledge Timing

Parameter		Variable		24 MHz		Unit
		Min	Max	Min	Max	Onit
BUSRQ setup time for CLK	t _{BRC}	120		120		ns
CLK→BUSAK fall	t _{CBAL}		2.0x + 120		203	ns
CLK→BUSAK rise	t _{CBAH}		0.5x + 40		61	ns
Time from output buffer off until BUSAK falling edge	t _{ABA}	0	80	0	80	ns
Time from BUSAK rising edge until output buffer on	t _{BAA}	0	80	0	80	ns



- Note 1: When BUSRQ goes to low level to request bus release, if the current bus cycle is yet complete due to a wait, the bus is not released until the wait completes.
- Note 2: The dotted line indicates only that the output buffer is off, not that the signal is at middle level. Immediately after bus release, the signal level prior to the bus release is held dynamically by the external load capacitance. Therefore, designs should allow for the fact that when using an external resistor or similar to fix the signal level while the bus is released, after bus release a delay occurs before the signal goes to its fixed level (due to the CR time constant). The internal programmable pull-up resistor continues to function in accordance with the internal signal level.